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Please amend the application as follows:

**Amendments to the Claims**

Please cancel Claims 1-66 and add new Claims 67-106. The Claim Listing below will replace all prior versions of the claims in the application:

**Claim Listing**

1-66 (Canceled)

67. (New) A display system comprising:
- a housing;
  - a liquid crystal display panel mounted within the housing, the display having an image plane, a first side, and a second side; and
  - a first polarizer disposed relative to the first side of the display, the first polarizer mechanically spaced by the housing from the image plane by a distance such that first polarizer defects are out of a viewer's depth of focus.
68. (New) The display system of claim 67 wherein the first polarizer defects can have a size greater than 10 micrometers.
69. (New) The display system of claim 67 further comprising a second polarizer disposed relative to the second side of the display.
70. (New) The display system of claim 69 wherein the second polarizer is spaced from the image plane by a distance such that second polarizer defects are out of the viewer's depth of focus.
71. (New) The display system of claim 70 wherein the first and second polarizer defects can have a size greater than 10 micrometers.

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- 72. (New) The display system of claim 70 in which the second polarizer is mechanically spaced from the image plane by the housing.
- 73. (New) The display system of claim 72 in which the first and second polarizers are mechanically secured by the housing.
- 74. (New) The display system of claim 73 wherein the first and second polarizers are secured within receptacles in the housing.
- 75. (New) The display system of claim 67 in which the housing comprises a plurality of housing elements.
- 76. (New) The display system of claim 67 further comprising a backlight.
- 77. (New) The display system of claim 76 wherein the backlight comprises a light source, a first diffuser and a second diffuser.
- 78. (New) The display system of claim 77 wherein the light source is a light emitting diode (LED).
- 79. (New) The display system of claim 69 in which the display has a first surface and a second surface, the first polarizer being located at a first distance from the first surface of the display, and the second polarizer being located on the second surface of the display.
- 80. (New) The display system of claim 67 further comprising at least one lens.
- 81. (New) The display system of claim 80 wherein the first polarizer is located between the display and the at least one lens.

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82. (New) The display system of claim 67 in which the first polarizer is substantially parallel to the display.
83. (New) The display system of claim 67 in which the display has a diagonal that is less than one inch.
84. (New) A display system comprising:  
a housing,  
a liquid crystal display panel mounted within the housing, the display having an image plane, a first side, and a second side;  
a first polarizer disposed relative to the first side of the display, the first polarizer mechanically secured and spaced by the housing from the image plane by a distance such that first polarizer defects are out of a viewer's depth of focus; and  
a second polarizer disposed relative to the second side of the display, the second polarizer mechanically secured and spaced by the housing from the image plane by a distance such that second polarizer defects are out of the viewer's depth of focus.
85. (New) A display system comprising:  
a housing comprising a plurality of housing elements;  
a liquid crystal display panel mounted within the housing, the display having an image plane, a first side, and a second side; and  
a first polarizer disposed relative to the first side of the display, the first polarizer mechanically secured and spaced by the housing from the image plane by a distance such that first polarizer defects are out of a viewer's depth of focus.
86. (New) A display system comprising:  
a housing;  
a liquid crystal display panel mounted within the housing, the display having an image plane, a first side with a first surface, and a second side with a second surface;

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a first polarizer disposed relative to the first side of the display, the first polarizer mechanically secured and spaced by the housing from the image plane by a first distance from the first surface of the display such that first polarizer defects are out of a viewer's depth of focus; and

a second polarizer disposed relative to the second side of the display, the second polarizer being located on the second surface of the display.

87. (New) A method for assembling a display module comprising:
- providing a housing;
  - providing a first polarizer and a liquid crystal display panel having an image plane and a first side and a second side, the display being mounted within the housing; and
  - with the housing, mechanically spacing the first polarizer relative to the first side of the display by a distance such that first polarizer defects are out of a viewer's depth of focus.
88. (New) The method of claim 87 further comprising spacing the first polarizer such that the first polarizer defects can have a size greater than 10 micrometers and be out of the viewer's depth of focus.
89. (New) The method of claim 87 further comprising disposing a second polarizer relative to the second side of the display.
90. (New) The method of Claim 89 further comprising spacing the second polarizer from the image plane by a distance such that second polarizer defects are out of the viewer's depth of focus.
91. (New) The method of claim 90 further comprising spacing the first and second polarizers such that the first and second polarizer defects can have a size greater than 10 micrometers and be out of the viewer's depth of focus.

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92. (New) The method of claim 90 further comprising mechanically spacing the second polarizer from the image plane with the housing.
93. (New) The method of claim 92 further comprising mechanically securing the first and second polarizers with the housing.
94. (New) The method of claim 93 further comprising securing the first and second polarizers within receptacles in the housing.
95. (New) The method of claim 87 further comprising providing the housing with a plurality of housing elements.
96. (New) The method of claim 87 further comprising providing a backlight.
97. (New) The method of claim 96 further comprising providing the backlight with a light source, first diffuser and a second diffuser.
98. (New) The method of claim 97 further comprising providing the backlight with a light source that is a light emitting diode (LED).
99. (New) The method of claim 89 in which the display has a first surface and a second surface, the first polarizer being located at a first distance from the first surface of the display, the method further comprising locating the second polarizer on the second surface of the display.
100. (New) The method of claim 87 further comprising providing at least one lens.
101. (New) The method of claim 100 further comprising locating the first polarizer between the display and the at least one lens.

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102. (New) The method of claim 87 further comprising positioning the first polarizer substantially parallel to the display.
103. (New) The method of claim 87 further comprising providing the display with a diagonal that is less than one inch.
104. (New) A method for assembling a display module comprising:  
providing a housing;  
providing a first polarizer, a second polarizer, and a liquid crystal display panel having an image plane and a first side and a second side, the display being mounted within the housing;  
with the housing, mechanically securing and spacing the first polarizer relative to the first side of the display by a distance such that first polarizer defects are out of a viewer's depth of focus, and mechanically securing and spacing the second polarizer relative to the second side of the display by a distance such that second polarizer defects are out of the viewer's depth of focus.
105. (New) A method for assembling a display module comprising:  
providing a housing comprising a plurality of housing elements;  
providing a first polarizer and a liquid crystal display panel having an image plane and a first side and a second side, the display being mounted within the housing; and  
with the housing, mechanically securing and spacing the first polarizer relative to the first side of the display by a distance such that first polarizer defects are out of a viewer's depth of focus.
106. (New) A method for assembling a display module comprising:  
providing a housing;  
providing a first polarizer, a second polarizer, and a liquid crystal display panel having an image plane, and a first side with a first surface, and a second side with a second surface, the display being mounted within the housing;

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with the housing, mechanically securing and spacing the first polarizer relative to the first side of the display by a first distance from the first surface of the display such that first polarizer defects are out of a viewer's depth of focus; and

disposing the second polarizer relative to the second side of the display, the second polarizer being located on the second surface of the display.